

RFS

MODEL



DIN Rail Temperature Controller Specification Sheet

Ideal for

- Plastic Extrusion
- Thermoforming
- injection Molding
- Packaging
- Food Processing

Features

- Smart PID tune
- Universal input
- Three outputs
- Logic input
- Soft start power limiter
- Heater failure detection
- EIA485 Modbus
- PC Wizard configuration

Designed to offer outstanding control performance in a compact DIN rail package the RFS provides a comprehensive solution for a wide variety of applications: such as plastic manufacturing, packaging machinery and food processing applications requiring precise heat/cool control and process protection alarming.

Ideal as a slave PID loop to a programmable logic controller the RFS offers a cost effective alternative to performing loops in a PLC while at the same time improving loop performance. All inputs and outputs can be read directly over the Modbus communication interface by the supervisory host system. Additionally, the master can write to RFS outputs that are not assigned as alarm or status functions. This expands the available PLC and host supervisory system I/O, simplifies machine troubleshooting and provides the ability to perform remote diagnostics.

The RFS accepts one universal process input suitable for thermocouple, resistance thermometer or linear mV/mA and coupled with a responsive Smart PID self tuning algorithm it is equipped with special functions including soft start and non-linear cooling. Smart tuning automatically adjusts the PID sets according to the current process dynamics without the need to cycle the process and therefore has no detrimental effect on the current operating conditions. Three outputs are available providing a heat plus two alarms or heat/cool plus one alarm configuration. A complete set of process protection alarm functions: high and low limit, band and deviation are all included.

Modular interconnection allows simultaneous connection of all common instrument elements: power supply, serial interface, logic input and open collector output for common alarms. Making use of this interconnection the RFS-AL adds alarm expansion capability to RFS loop controllers connected to the same interconnection bus.

Output Failure Detection

Using the CT input, the output failure detection function monitors the current in the load driven by output 1. This function provides the operator with an instant indication that a fault exists with the load and therefore enables the operator to take action to plan maintenance and prevent scrapped product.

During the ON period of the output, the instrument measures the current through the load and generates an alarm if the current is lower than a pre-programmed threshold. A low current indicates a partial or total failure of the heater circuit. During the OFF period of the output, the instrument measures the leakage current through the load and generates an alarm if the current is higher than a pre-programmed threshold. A high leakage current indicates a short circuit in the heater circuit.

Soft Start

This function allows a gradual warm-up of the machine during start up. The energy applied is limited for a pre-determined time.

Start –Up Energy Management

During an active Soft Start, to reduce the maximum electrical loading at machine start-up the sequence of the RFS heating control output is scheduled according to the selected instrument Modbus address. This significantly reduces maximum start up current requirements and offers potential savings in electrical installation capacity and cabling specification requirements.

Synchronised Pre-Heating

Eliminates differential heating during start-up across different zones in applications such as plastic extruders and injection hot runner control. The warm up rates of all the heating zones are synchronised by holding back the ramping setpoint. In order to achieve this individual loop band alarms are controlled by the common alarm output and isolated logic functions.

Wizard Configuration Software

The RFS can be configured using an easy to use software wizard. All parameters can be modified and the final configuration can be saved to file and reused or modified at a later time.



SPECIFICATION

General

Case:	PC/ABS grey
Self-extinguishing degree:	V0 according to UL 746C
Front protection:	IP20
Dimensions:	131 x 117 x 22.5mm
Weight:	250g. max
Power supply:	Switching 24V ac/dc ($\pm 10\%$ nominal value)
Power consumption:	6VA
Insulation:	Reinforced insulation is guaranteed between supply input, instrument inputs and outputs
Common mode rejection:	120dB @ 50/60Hz
Normal mode rejection:	60dB @ 50/60Hz
Installation:	DIN rail mounting
Installation category:	II
EMC/Safety:	CE certified: compliant with regs 89/336/EEC (harmonised referenced standard EN-50081-1 and EN-50082-2) and 73/23/EEC e 93/68/EEC (harmonised references standard En 61010-1)
Sampling time:	250m Sec for linear inputs 500m Sec for TC or RTD inputs
Accuracy:	$\pm 0.2\%$ f.s.v. @ 25°C with nominal supply voltage
Operating temperature:	0 to +50°C
Storage temperature:	-20 to 70°C
Humidity:	20% to 85% RH, non-condensing

Communications

Type:	isolated EIA485
Protocol:	Modbus (2-wire)
Baud rate:	600 to 19200 Baud
Byte format:	8 bit
Parity:	Even, odd or none
Stop bit:	1
Address:	1 to 254
Voltage levels:	According to EIA comm standard
Line loading:	1/4 unit load

Process Variable Input

All inputs are configurable and calibrated in the factory.

Thermocouple input

Sensor:	Open circuit sensor break detection
Cold junction compensation:	Automatic compensation for temperature between 0 and 50°C

Error of cold junction compensation:	0.1°C/°C
Input impedance:	>1M Ω
Calibration:	According to IEC 584-1 DIN 43710-1977 for TC type L

Types:	L, J, K, N, R, S, T
Engineering units:	Programmable °C or °F

RTD Input

Type:	3-wire Pt100
Calibration:	According to DIN 43760
Measuring current:	130 μ A
Line resistance:	Auto-compensation up to 20 ohms per wire with no measurable error
Engineering units:	Programmable °C or °F
Sensor break:	Indicates break of sensor or one or more wires; indicates short circuit when sensor resistance <12 ohms

Linear Inputs

Type:	mA, mV
Scaling:	Programmable from -2000 to 4000
Decimal point:	Programmable to any position

Hardware

SSR

Output 1 and 2	Function: Control output
	Type: Non-isolated
	Logic level 1: 27V dc max. @ 1mA
	14V dc min. @ 20mA
	Logic level 0: <0.5V

Relay Type

Output 1	Function: Control output
	Type: SPST
	Contact load: 3A @ 250V ac max. on resistive load
Output 2	Function: Control output or alarm
	Type: Relay with SPST contact
	Contact load: 3A @ 250V ac max. on resistive load
Output 3	Function: Alarm output
	Type: Relay with SPDT contact
	Contact load: 3A @ 250V ac max. on resistive load

Logic Input

Function: Selection of the operating setpoint (SP or SP2) or of the temporary hold of setpoint ramp
Type: Dry contact excitation 8V, 8mA
Insulation: Functional insulation
Insulation voltage: 50V rms

Current Transformer Input

Input current: 50mA, 50/60Hz
Full scale range: 0-10A, 0-100A (configurable)
Resolution: 0-20A: 0.1A
21-100A: 1A
Programmable output: NO or NC relay control output; Logic level 1 or 0; SSR control output
Minimum period: On and off: 400m Sec

Software

Control Action

Type: 1 (heating) or 2 (heating/cooling) control outputs
Output action: Time proportioning
Control action: ON/OFF
PI or PID + SMART
Proportional band: 1.0% to 100.0% of the input range for 1 control element;
1.5% to 100.0% of the input range for 2 control elements:
Setting PB = 0 causes ON/OFF control
Programmable from 0.1% to 10.0% of the input span
Hysteresis: (for ON/OFF control)
Integral time: Programmable from 1 sec to 20 mins or none
Derivative time: Programmable from 1 sec to 10 mins (or none)
Integral offset: For 1 control element (heating), the offset is programmable from 0 to 100% of the output range; for 2 control elements (heating/cooling) the offset is programmable from -100% to +100% of the output range
Output 1 cycle time: 1 second to 200 seconds
Manual to auto: Bumpless
Output 2 relative gain: Programmable from 0.20 to 1.00 of the proportional band
Output 2 cycle time: 1 second to 200 seconds
Overlap/deadband: Programmable from 20% (deadband) to +50% (overlap) of the proportional band

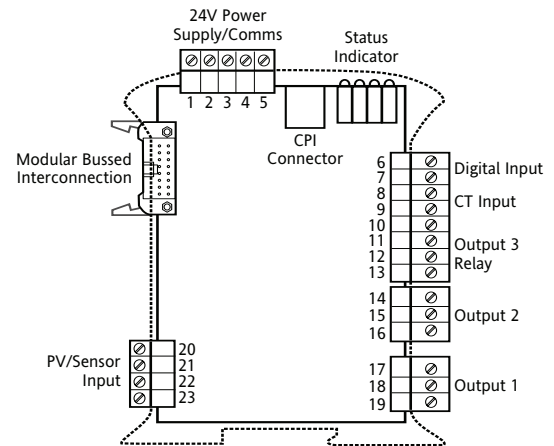
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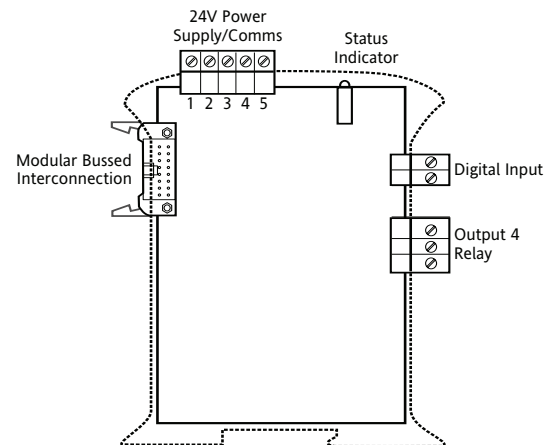
Dual Setpoint Selection

Two user configurable operation setpoints are selectable through logic input or the communication interface. For ON/oFF control action, this provides a method for fast and convenient run-hold switching, either by an external switch or by a host supervisory system

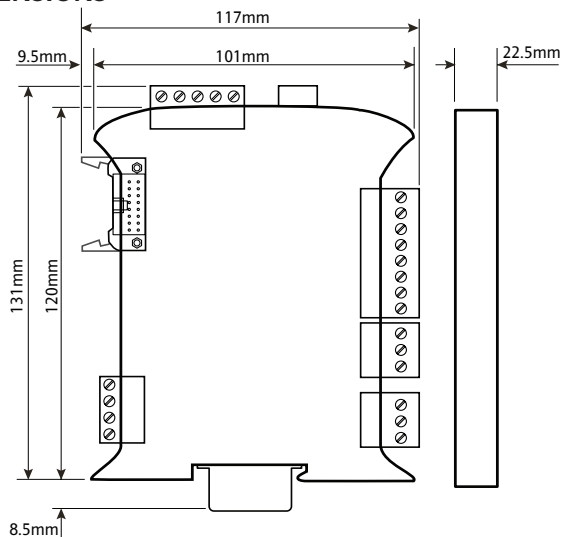
RFS WIRING



RFS-AL WIRING



DIMENSIONS



ORDER CODE

1	2	3	4	5	6	7	8	9
RFS	5	3				5	0	ER

1	Model
RFS	Basic RFS Product
2	Input
5	TC, RTD
3	Control Action
3	PID + Smart

4	Output 1
1	Relay
6	Logic
5	Output 2
0	None
1	Relay
6	Logic

6	Options
0	None
4	OFD_ Logic in (1)
5	Alm2 + OFD + Logic in
Note OFD = Output Failure Detection	
7	Power Supply
7	24V dc

Connector KitARFSKITC0N000
 2 x 2 Pin Connector
 2 x 3 Pin Connector
 1 x 5 Pin Connector
 1 x 8 Pin Connector

Interconnecting Bus CableARFSFLAT13000
 Current Transformers
 Current Transformer 10A7ERR10000000
 Current Transformer 25A7ERR20000000
 Current Transformer 50A7ERR40000000
 Current Transformer 100A7ERR50000000

RFS Configuration ClipCPI1200000N
 RFS Alarm UnitARFSAL00000ER
 RFS User Manual CDHA136732

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AUSTRALIA Sydney
 Eurotherm Pty. Ltd.
 T (+61 2) 9838 0099
 F (+61 2) 9838 9288
 E info.au@eurotherm.com

AUSTRIA Vienna
 Eurotherm GmbH
 T (+43 1) 7987601
 F (+43 1) 7987605
 E info.at@eurotherm.com

BELGIUM & LUXEMBOURG Moha
 Eurotherm S.A/N.V.
 T (+32) 85 274080
 F (+32) 85 274081
 E info.be@eurotherm.com

BRAZIL Campinas-SP
 Eurotherm Ltda.
 T (+5519) 3707 5333
 F (+5519) 3707 5345
 E info.br@eurotherm.com

DENMARK Copenhagen
 Eurotherm Danmark AS
 T (+45 70) 234670
 F (+45 70) 234660
 E info.dk@eurotherm.com

FINLAND Abo
 Eurotherm Finland
 T (+358) 22506030
 F (+358) 22503201
 E info.fi@eurotherm.com

FRANCE Lyon
 Eurotherm Automation SA
 T (+33 478) 664500
 F (+33 478) 352490
 E info.fr@eurotherm.com

GERMANY Limburg
 Eurotherm Deutschland GmbH
 T (+49 6431) 2980
 F (+49 6431) 298119
 E info.de@eurotherm.com

HONG KONG & CHINA
 Eurotherm Limited North Point
 T (+85 2) 28733826
 F (+85 2) 28700148
 E info.hk@eurotherm.com

Guangzhou Office
 T (+86 20) 8755 5099
 F (+86 20) 8755 5831
 E info.cn@eurotherm.com

Beijing Office
 T (+86 10) 6567 8506
 F (+86 10) 6567 8509
 E info.cn@eurotherm.com

Shanghai Office
 T (+86 21) 6145 1188
 F (+86 21) 6145 1187
 E info.cn@eurotherm.com

INDIA Chennai
 Eurotherm India Limited
 T (+91 44) 24961129
 F (+91 44) 24961831
 E info.in@eurotherm.com

IRELAND Dublin
 Eurotherm Ireland Limited
 T (+353 1) 4691800
 F (+353 1) 4691300
 E info.ie@eurotherm.com

ITALY Como
 Eurotherm S.r.l
 T (+39 31) 975111
 F (+39 31) 977512
 E info.it@eurotherm.com

KOREA Seoul
 Eurotherm Korea Limited
 T (+82 31) 2738507
 F (+82 31) 2738508
 E info.kr@eurotherm.com

NETHERLANDS Alphen a/d Rijn
 Eurotherm B.V.
 T (+31 172) 411752
 F (+31 172) 417260
 E info.nl@eurotherm.com

NORWAY Oslo
 Eurotherm A/S
 T (+47 67) 592170
 F (+47 67) 118301
 E info.no@eurotherm.com

POLAND Katowice
 Invensys Eurotherm Sp z o.o.
 T (+48 32) 2185100
 F (+48 32) 2177171
 E info.pl@eurotherm.com

SPAIN Madrid
 Eurotherm España SA
 T (+34 91) 6616001
 F (+34 91) 6619093
 E info.es@eurotherm.com

SWEDEN Malmo
 Eurotherm AB
 T (+46 40) 384500
 F (+46 40) 384545
 E info.se@eurotherm.com

SWITZERLAND Wollerau
 Eurotherm Produkte (Schweiz) AG
 T (+41 44) 7871040
 F (+41 44) 7871044
 E info.ch@eurotherm.com

UNITED KINGDOM Worthing
 Eurotherm Limited
 T (+44 1903) 268500
 F (+44 1903) 265982
 E info.uk@eurotherm.com
www.eurotherm.co.uk

U.S.A. Leesburg VA
 Eurotherm Inc.
 T (+1 703) 443 0000
 F (+1 703) 669 1300
 E info.us@eurotherm.com
www.eurotherm.com

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